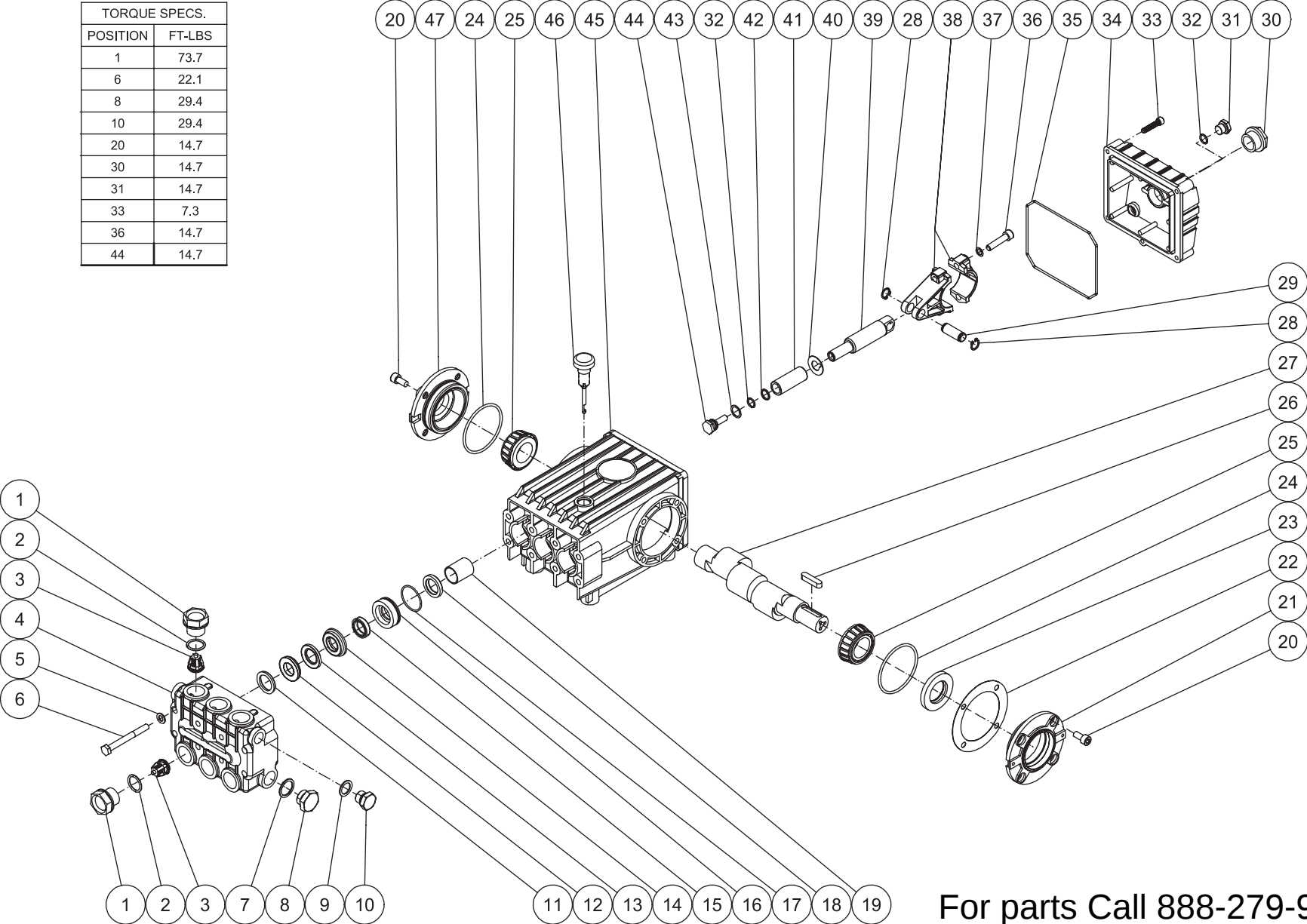


PUMP ASSEMBLY (3-0202 AND 3-0203) (BEFORE SERIAL #10375000)

TORQUE SPECS.	
POSITION	FT-LBS
1	73.7
6	22.1
8	29.4
10	29.4
20	14.7
30	14.7
31	14.7
33	7.3
36	14.7
44	14.7



For parts Call 888-279-9274

3-0202_3-0203-082306-RSW

PUMP ASSEMBLY (3-0202 AND 3-0203)

REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Valve Plug	46-0889	6	19	Bushing	9-0029	3	36	Bolt	27-8435	6
2	O-ring	25-0012	6	20	Bolt	27-8431	8	37	Lockwasher	29-0154	6
3	Valve Assembly (Inc. 11-15) (See 70-0009)	N/A Sep.	6	21	Crankcase Cover	46-0296	1	38	Connecting Rod	46-0051	3
4	Manifold	46-0890	1	22	Shim	46-0113	1	39	Piston Rod	46-0056	3
5	Flatwasher	28-1039	8	23	Oil Seal	26-0049	1	40	Washer	46-0146	3
6	Bolt	27-8185	8	24	O-ring	25-0013	2	41	Plunger	46-0052	3
7	Washer	28-1038	1	25	Bearing	48-0012	2	42	Back-up Ring	46-0109	3
8	Plug	39-0019	1	26	Key	43-0048	1	43	Gasket	28-0400	3
9	Washer	28-1002	1	27	Crankshaft (Pump 3-0203)	46-0050	1	44	Bolt	46-0069	3
10	Plug	39-0018	1	-	Crankshaft (Pump 3-0203)	46-0888	1	45	Crankcase	46-0047	1
11	High Pressure Head Ring (See 70-0030)	N/A Sep.	3	28	Retaining Ring	46-0103	6	46	Oil Dip Stick	46-0144	1
12	V-Packing Support (See 70-0299)	N/A Sep.	3	29	Connecting Rod Pin	43-0032	3	47	Crankcase Cover	46-0336	1
13	O-ring (See 70-148, 70-0299, 70-0300)	N/A Sep.	6	30	Oil Level Indicator	46-0114	1		Valve Assembly (6 each 3)	70-0009	
14	High Pressure Intermediate Seal Retainer	46-0659	3	31	Plug	39-0017	1		Head Ring Kit (3 each 11)	70-0030	
15	Low Pressure Seal	46-0886	3	32	O-ring	25-0014	4		V-Packing Kit (3 each 12, 13, 15)	70-0299	
16	Low Pressure Seal Retainer	46-0887	3	33	Bolt	27-8404	5		Intermediate Retainer Kit (3 each 13, 14)	70-0148	
17	O-ring	25-0015	3	34	Crankcase Open Cover	46-0295	1		Low Pressure Seal Kit (3 each 15, 16, 17)	70-0298	
18	Oil Seal	26-0047	3	35	O-ring Cover	25-0339	1		V-Packing Assembly (1 each Inc. 11-17)	70-0300	